

**CSP- 5.1.1 FABA BEANS – CANNING GRADE MINIMUM  
RECEIVAL STANDARD FARMER DRESSED**

<b>PARAMETER</b>	<b>REQUIREMENTS</b>	<b>COMMENTS / VARIATIONS</b>
<b>Physical Characteristics</b>	The Faba Beans shall be sound, dry and fresh and light to medium brown or pale green in colour.	
<b>Purity</b>	97% Min by weight	Whole Faba Beans, defective Faba Beans and Faba Bean seed coats.
<b>Moisture</b>	14% Max	----
<b>Defective</b>	2% Max by weight, includes 1% Max by weight Poor Colour	Faba Beans not of the specified variety and Faba Beans that are broken, chipped, diseased, frost damaged, insect damaged, sappy, shrivelled, split, sprouted, weather damaged, wrinkled. Includes pods that contain Faba Beans, whether broken or unbroken, loose seed coat and all Faba Bean seed material falling through the 3.75mm slotted screen - see Point 13 of Procedures.
<b>Mould</b>	1 grain Max per 400g	Mould (Field and / or Storage), Caked, Bin Burnt & Heat Damaged.
<b>Retention</b>	8 mm round hole	90% of Faba Beans must not pass through the screen to be classified as 8mm. Use Sieving Method - see Point 13 of Procedures.
<b>Poor Colour</b>	1% Max by weight	Faba Beans with excessive discolouration of the seed coat as per the Pulse Australia Faba Bean Visual Quality Charts. Includes Fungal Affected (e.g., Ascochyta) lesions.
<b>Foreign Material</b>	3% Max by weight, includes 0.5% Max by weight Unmillable Material	Includes unmillable material and all vegetable matter other than Faba Bean seed material. Foreign Material includes stalks and plant material that may be connected with the plant.
<b>Unmillable Material</b>	0.5% Max by weight (of which 0.3% Max by weight soil)	Soil, stones, sclerotes and non-vegetable matter. Please read important note re soil contamination – see Point 14 of Procedures.
<b>Snails</b>	Two (2) Max	Dead or alive. Whole or substantially whole (more than half) including bodies per 400g sample.
<b>Field Insects</b>	Thirty (30) Max	Dead or alive per 400g sample. See Appendix C.
<b>Grasshoppers &amp; Locusts</b>	Four (4) Max	Dead or alive per 400g sample. See Appendix C.
<b>Foreign Seeds</b>	----	See Appendix B.
<b>Objectionable Material</b>	Nil tolerance	Includes Objectionable Odour, see Appendix A for more detail
<b>Ryegrass Ergot</b>	Four (4) cms Max	Pieces laid end to end per 400g sample.

## EXPORT STANDARD MACHINE DRESSED

PARAMETER	REQUIREMENTS	COMMENTS / VARIATIONS
<b>Physical Characteristics</b>	The Faba Beans shall be hard and well filled and light to medium brown or pale green in colour.	
<b>Purity</b>	99.5% Min by weight	Whole Faba Beans, defective Faba Beans and Faba Bean seed coats
<b>Moisture</b>	14% Max	----
<b>Defective</b>	1.5% Max by weight, includes 1% Max by weight Poor Colour	Faba Beans not of the specified variety and Faba Beans that are broken, chipped, diseased, frost damaged, insect damaged, sappy, shrivelled, split, sprouted, weather damaged, wrinkled. Includes pods that contain Faba Beans, whether broken or unbroken, loose seed coat and all Faba Bean seed material falling through the 3.75mm slotted screen - see Point 13 of Procedures.
<b>Of which</b>		
<b>Mould</b>	1% by weight*	Mould (Field and / or Storage), Caked, Bin Burnt & Heat Damaged.
<b>Retention</b>	8 mm round hole	90% of Faba Beans must not pass through the screen to be classified as 8mm - see Point 13 of Procedures.
<b>Poor Colour</b>	1% Max by weight	Faba Beans with excessive discolouration of the seed coat as per the Pulse Australia Faba Bean Visual Quality Charts. Includes Fungal Affected (e.g., Ascochyta) lesions.
<b>Foreign Material</b>	0.5% Max by weight, includes 0.1% Max by weight Unmillable Material	Includes unmillable material and all vegetable matter other than Faba Bean seed material. Foreign Material includes stalks and plant material that may be connected with the plant.
<b>Unmillable Material</b>	0.1% Max by weight	Includes soil metals and non-vegetable matter. Please read important note re soil contamination – see Point 14 of Procedures.
<b>Snails</b>	Nil tolerance	----
<b>Field Insects</b>	Two (2) Max	Dead per 400g sample. See Appendix C. Includes Grasshoppers and/or Locusts.
<b>Foreign Seeds</b>	----	See Appendix B.
<b>Objectionable Material</b>	Nil tolerance	Includes Objectionable Odour, see Appendix A for more detail.
<b>Ryegrass Ergot</b>	Nil tolerance	----

**NOTE:** The Faba beans shall be designated into a category based on the final grade achieved by the majority (greater than 90%) once cleaned and graded e.g. 90% of faba beans must be retained above an 8mm round hole screen to be classified as 8mm.

**\* When not in conflict with Storage and Handling Agreement or Marketing Contract. Please note that this Export Standard is in addition to the specific quarantine requirements of particular countries, as governed by Plant Export Operations. See Introduction.**

**CSP – 5.2.1 FABA BEANS – NO.1 GRADE MINIMUM  
RECEIVAL STANDARD FARMER DRESSED**

<b>PARAMETER</b>	<b>REQUIREMENTS</b>	<b>COMMENTS / VARIATIONS</b>
<b>Physical Characteristics</b>	The Faba Beans shall be sound, dry and fresh and light to medium brown or pale green in colour.	
<b>Purity</b>	97% Min by weight	Whole Faba Beans, defective Faba Beans and Faba Bean seed coats.
<b>Moisture</b>	14% Max	----
<b>Defective</b>	6% Max by weight includes 3% Max by weight Poor Colour 3% Max by weight total of all other Defects except Mould	Faba Beans not of the specified variety and Faba Beans that are broken, chipped, diseased, frost damaged, green, insect damaged, sappy, shrivelled, split, sprouted, stained, weather damaged, wrinkled. Includes pods that contain Faba Beans, whether broken or unbroken, loose seed coat and all Faba Bean seed material falling through the 3.75mm slotted screen - see Point 13 of Procedures.
<b>Mould</b>	1 grain Max per 400g	Mould (Field and / or Storage), Caked, Bin Burnt & Heat Damaged.
<b>Poor Colour</b>	3% Max by weight	Faba Beans with excessive discolouration of the seed coat as per the Pulse Australia Faba Bean Visual Quality Charts. Includes Fungal Affected (e.g., Ascochyta) lesions.
<b>Foreign Material</b>	3% Max by weight, includes 0.5% Max by weight Unmillable Material	Includes unmillable material and all vegetable matter other than Faba Bean seed material. Foreign Material includes stalks and plant material that may be connected with the plant.
<b>Unmillable Material</b>	0.5% Max by weight (of which 0.3% Max by weight soil)	Soil, stones, sclerotes and non-vegetable matter. Please read important note re soil contamination – see Point 14 of Procedures.
<b>Snails</b>	Two (2) Max	Dead or alive. Whole or substantially whole (more than half) including bodies per 400g sample.
<b>Field Insects</b>	Thirty (30) Max	Dead or alive per 400g sample. See Appendix C.
<b>Grasshoppers &amp; Locusts</b>	Four (4) Max	Dead or alive per 400g sample. See Appendix C.
<b>Foreign Seeds</b>	----	See Appendix B.
<b>Objectionable Material</b>	Nil tolerance	Includes Objectionable Odour, see Appendix A for more detail
<b>Ryegrass Ergot</b>	Four (4) cms Max	Pieces laid end to end per 400g sample

**CSP – 5.2.2 FABA BEANS – NO.1 GRADE MINIMUM  
EXPORT STANDARD FARMER DRESSED**

PARAMETER	REQUIREMENTS	COMMENTS / VARIATIONS
<b>Physical Characteristics</b>	The Faba Beans shall be sound, dry and fresh and light to medium brown or pale green in colour.	
<b>Purity</b>	97% Min by weight	Whole Faba Beans, defective Faba Beans and Faba Bean seed coats.
<b>Moisture</b>	14% Max	----
<b>Defective</b>	Containers (bulk or bagged): 8% Max by weight Bulk vessel hold shipment: 10% Max by weight All include Poor Colour	Faba Beans not of the specified variety and Faba Beans that are broken, chipped, diseased, frost damaged, green, insect damaged, sappy, shrivelled, split, sprouted, stained, weather damaged, wrinkled. Includes pods that contain Faba Beans, whether broken or unbroken, loose seed coat and all Faba Bean seed material falling through the 3.75mm slotted screen - see Point 13 of Procedures.
<b>Of which</b>		
<b>Mould</b>	1% by weight*	Mould (Field and / or Storage), Caked, Bin Burnt & Heat Damaged.
<b>Poor Colour</b>	3% Max by weight	Faba Beans with excessive discolouration of the seed coat as per the Pulse Australia Faba Bean Visual Quality Charts. Includes Fungal Affected (e.g., Ascochyta) lesions.
<b>Foreign Material</b>	3% Max by weight, includes 0.5% Max by weight Unmillable Material	Includes unmillable material and all vegetable matter other than Faba Bean seed material. Foreign Material includes stalks and plant material that may be connected to the plant.
<b>Unmillable Material</b>	0.5% Max by weight (of which 0.3% Max by weight soil)	Soil, stones, sclerotes and non-vegetable matter. Please read important note re soil contamination – see Point 14 of Procedures.
<b>Snails</b>	Two (2) Max	Dead. Whole or substantially whole (more than half) including bodies per 400g sample.
<b>Field Insects</b>	Thirty (30) Max	Dead per 400g sample. See Appendix C.
<b>Grasshoppers &amp; Locusts</b>	Four (4) Max	Dead or alive per 400g sample. See Appendix C.
<b>Foreign Seeds</b>	----	See Appendix B.
<b>Objectionable Material</b>	Nil tolerance	Includes Objectionable Odour, see Appendix A for more detail.
<b>Ryegrass Ergot</b>	Four (4) cms Max	Pieces laid end to end per 400g sample.

***\* When not in conflict with Storage and Handling Agreement or Marketing Contract. Please note that this Export Standard is in addition to the specific quarantine requirements of particular countries, as governed by Plant Export Operations. See Introduction.***

**CSP – 5.2.3 FABA BEANS – NO.1 GRADE MINIMUM  
EXPORT STANDARD MACHINE DRESSED**

<b>PARAMETER</b>	<b>REQUIREMENTS</b>	<b>COMMENTS / VARIATIONS</b>
<b>Physical Characteristics</b>	The Faba Beans shall be sound, dry and fresh and light to medium brown or pale green in colour.	
<b>Purity</b>	99% Min by weight	Whole Faba Beans, defective Faba Beans and Faba Bean seed coats.
<b>Moisture</b>	14% Max	----
<b>Defective</b>  <b>Of which</b>	Containers (bulk or bagged): 6% Max by weight Bulk vessel hold shipment: 10% Max by weight All include Poor Colour	Faba Beans not of the specified variety and Faba Beans that are broken, chipped, diseased, frost damaged, green, insect damaged, sappy, shrivelled, split, sprouted, stained, weather damaged, wrinkled. Includes pods that contain Faba Beans, whether broken or unbroken, loose seed coat and all Faba Bean seed material falling through the 3.75mm slotted screen - see Point 13 of Procedures.
<b>Mould</b>	1% by weight*	Mould (Field and / or Storage), Caked, Bin Burnt & Heat Damaged.
<b>Poor Colour</b>	3% Max by weight	Faba Beans with excessive discolouration of the seed coat as per the Pulse Australia Faba Bean Visual Quality Charts. Includes Fungal Affected (e.g., Ascochyta) lesions.
<b>Foreign Material</b>	1% Max by weight, includes 0.1% Max by weight Unmillable Material	Includes unmillable material and all vegetable matter other than Faba Bean seed material. Foreign Material includes stalks and plant material that may be connected to the plant.
<b>Unmillable Material</b>	0.1% Max by weight	Includes soil, stones, sclerotes and non-vegetable matter. Please read important note re soil contamination – see Point 14 of Procedures.
<b>Snails</b>	Nil Tolerance	----
<b>Field Insects</b>	Two (2) Max	Dead per 400g sample. See Appendix C. Includes Grasshoppers and/or Locusts.
<b>Foreign Seeds</b>	----	See Appendix B.
<b>Objectionable Material</b>	Nil tolerance	Includes Objectionable Odour, see Appendix A for more detail.
<b>Ryegrass Ergot</b>	Nil tolerance	----

**\* When not in conflict with Storage and Handling Agreement or Marketing Contract.  
Please note that this Export Standard is in addition to the specific quarantine requirements of particular countries, as governed by Plant Export Operations. See Introduction.**



## RECEIVAL STANDARD FARMER DRESSED

PARAMETER	REQUIREMENTS	COMMENTS / VARIATIONS
<b>Physical Characteristics</b>	The Faba Beans shall be sound, dry and fresh and light to medium brown or pale green in colour.	
<b>Purity</b>	97% Min by weight	Whole Faba Beans, defective Faba Beans and Faba Bean seed coats.
<b>Moisture</b>	14% Max	----
<b>Defective</b>	10% Max by weight, includes 7% Max by weight Poor Colour	Faba Beans not of the specified variety and Faba Beans that are broken, chipped, diseased, frost damaged, green, insect damaged, sappy, shrivelled, split, sprouted, stained, weather damaged, wrinkled. Includes pods that contain Faba Beans, whether broken or unbroken, loose seed coat and all Faba Bean seed material falling through the 3.75mm slotted screen - see Point 13 of Procedures.
<b>Mould</b>	1 grain Max per 400g	Mould (Field and / or Storage), Caked, Bin Burnt & Heat Damaged.
<b>Poor Colour</b>	7% Max by weight	Faba Beans with excessive discolouration of the seed coat as per the Pulse Australia Faba Bean Visual Quality Charts. Includes Fungal Affected (e.g., Ascochyta) lesions.
<b>Foreign Material</b>	3% Max by weight, includes 0.5% Max by weight Unmillable Material	Includes unmillable material and all vegetable matter other than Faba Bean seed material. Foreign Material includes stalks and plant material that may be connected to the plant.
<b>Unmillable Material</b>	0.5% Max by weight (of which 0.3% Max by weight soil)	Soil, stones, sclerotes and non-vegetable matter. Please read important note re soil contamination – see Point 14 of Procedures.
<b>Snails</b>	Two (2) Max	Dead or alive. Whole or substantially whole (more than half) including bodies per 400g sample.
<b>Field Insects</b>	Thirty (30) Max	Dead or alive per 400g sample. See Appendix C.
<b>Grasshoppers &amp; Locusts</b>	Four (4) Max	Dead or alive per 400g sample. See Appendix C.
<b>Foreign Seeds</b>	----	See Appendix B.
<b>Objectionable Material</b>	Nil tolerance	Includes Objectionable Odour, see Appendix A for more detail.
<b>Ryegrass Ergot</b>	Four (4) cms Max	Pieces laid end to end per 400g sample.

## EXPORT STANDARD FARMER DRESSED

PARAMETER	REQUIREMENTS	COMMENTS / VARIATIONS
<b>Physical Characteristics</b>	The Faba Beans shall be sound, dry and fresh and light to medium brown or pale green in colour.	
<b>Purity</b>	97% Min by weight	Whole Faba Beans, defective Faba Beans and Faba Bean seed coats.
<b>Moisture</b>	14% Max	----
<b>Defective</b>  <b>Of which</b>	Containers (bulk or bagged) : 12% Max by weight Bulk vessel hold shipment: 14% Max by weight All include Poor Colour	Faba Beans not of the specified variety and Faba Beans that are broken, chipped, diseased, frost damaged, green, insect damaged, sappy, shrivelled, split, sprouted, stained, weather damaged, wrinkled. Includes pods that contain Faba Beans, whether broken or unbroken, loose seed coat and all Faba Bean seed material falling through the 3.75mm slotted screen - see Point 13 of Procedures.
<b>Mould</b>	1% by weight*	Mould (Field and / or Storage), Caked, Bin Burnt & Heat Damaged.
<b>Poor Colour</b>	7% Max by weight	Discoloured Faba Beans have excessive discolouration of the seed coat as per the Pulse Australia Faba Bean Visual Quality Charts. Includes Fungal Affected (e.g., Ascochyta) lesions.
<b>Foreign Material</b>	3% Max by weight, includes 0.5% Max by weight Unmillable Material	Unmillable material and all vegetable matter other than Faba Bean seed material. Foreign Material includes stalks and plant material that may be connected to the plant.
<b>Unmillable Material</b>	0.5% Max by weight (of which 0.3% Max by weight soil)	Soil, stones, sclerotes and non-vegetable matter. Please read important note re soil contamination – see Point 14 of Procedures.
<b>Snails</b>	Two (2) Max	Dead. Whole or substantially whole (more than half) including bodies per 400g sample.
<b>Field Insects</b>	Thirty (30) Max	Dead per 400g sample. See Appendix C.
<b>Grasshoppers &amp; Locusts</b>	Four (4) Max	Dead or alive per 400g sample. See Appendix C.
<b>Foreign Seeds</b>	----	See Appendix B.
<b>Objectionable Material</b>	Nil tolerance	Includes Objectionable Odour, see Appendix A for more detail.
<b>Ryegrass Ergot</b>	Four (4) cms Max	Pieces laid end to end per 400g sample.

***\* When not in conflict with Storage and Handling Agreement or Marketing Contract. Please note that this Export Standard is in addition to the specific quarantine requirements of particular countries, as governed by Plant Export Operations. See Introduction.***

## RECEIVAL STANDARD FARMER DRESSED

PARAMETER	REQUIREMENTS	COMMENTS / VARIATIONS
<b>Physical Characteristics</b>	The Faba Beans shall be sound, dry and fresh and light to medium brown or pale green in colour.	
<b>Purity</b>	97% Min by weight	Whole Faba Beans, defective Faba Beans and Faba Bean seed coats
<b>Moisture</b>	14% Max	----
<b>Defective</b>	20% Max by weight of which 7% Max by weight bin burnt, caked, heat damaged, sprouted	Faba Beans not of the specified variety and Faba Beans that are broken, chipped, diseased, fungal affected, frost damaged, green, insect damaged, poor colour, sappy, shrivelled, split, sprouted, stained, weather damaged, wrinkled. Includes pods that contain Faba Beans, whether broken or unbroken, loose seed coat and all Faba Bean seed material falling through the 3.75mm slotted screen - see Point 13 of Procedures.
<b>Mould</b>	1 grain Max per 400g	Mould (Field and / or Storage) only
<b>Foreign Material</b>	3% Max by weight, includes 0.5% Max by weight Unmillable Material	Includes unmillable material and all vegetable matter other than Faba Bean seed material. Foreign Material includes stalks & plant material that may be connected to the plant.
<b>Unmillable Material</b>	0.5% Max by weight (of which 0.3% Max by weight soil)	Soil, stones, sclerotes and non-vegetable matter. Please read important note re soil contamination – see Point 14 of Procedures.
<b>Snails</b>	Two (2) Max	Dead or alive. Whole or substantially whole (more than half) including bodies per 400g sample.
<b>Field Insects</b>	Thirty (30) Max	Dead or alive per 400g sample. See Appendix C.
<b>Grasshoppers &amp; Locusts</b>	Four (4) Max	Dead or alive per 400g sample. See Appendix C.
<b>Foreign Seeds</b>	----	See Appendix B.
<b>Objectionable Material</b>	Nil tolerance	Includes Objectionable Odour, see Appendix A for more detail
<b>Ryegrass Ergot</b>	Four (4) cms Max	Pieces laid end to end per 400g sample.

PULSE AUSTRALIA



**CSP – 5.5 FABA BEANS – NO.1 SPLIT GRADE MINIMUM  
EXPORT STANDARD MACHINE DRESSED**

PARAMETER	REQUIREMENTS	COMMENTS / VARIATIONS
<b>Physical Characteristics</b>	Good colour beans: split Faba Beans having a clean bright appearance. The Faba Beans shall be milled from hard and well filled whole Faba Beans	
<b>Purity</b>	99.5% Min by weight	Whole Faba Beans, split Faba Beans, defective Faba Beans and Faba Bean seed coats.
<b>Moisture</b>	14% Max	----
<b>Defective</b>  <b>Of which</b>	3% Max by weight, includes 2% Max by weight Poor Colour, 2% Max by weight Caps and whole unshelled	Tolerances apply to Poor Colour, Caps and Faba Beans with the Seed Coat intact and Faba Beans with a Missing Seed Coat.
<b>Mould</b>	1% by weight*	Mould (Field and / or Storage), Caked, Bin Burnt & Heat Damaged.
<b>Poor Colour</b>	2% Max by weight	Kernel which is distinctly off colour from the characteristic colour of the predominating class. Includes Fungal Affected (e.g., Ascochyta) and Green Faba beans.
<b>Caps, Faba Beans with seed coat intact</b>	2% Max by weight	Caps are seed coats adhering to split or broken seed.
<b>Broken &amp; Kibbled</b>	4% Max by weight, 6mm round hole screen	Faba Bean seed material that passes through a 6mm round hole screen - see Point 13 of Procedures.
<b>Detached Seed Coats</b>	0.1% Max by weight	----
<b>Foreign Material</b>	0.5% Max by weight, includes 0.1% Max by weight Unmillable Material	Includes unmillable material, detached seed coats and all vegetable matter other than unspecified Faba Bean seed material.
<b>Unmillable Material</b>	0.1% Max by weight	Soil, stones, sclerotes and non-vegetable matter. Not more than one (1) stone per kg. Please read important note re soil contamination – see Point 14 of Procedures.
<b>Snails</b>	Nil tolerance	----
<b>Field Insects</b>	Nil tolerance	See Appendix C. Includes Grasshoppers &/or Locusts.
<b>Foreign Seeds</b>	----	See Appendix B.
<b>Objectionable Material</b>	Nil tolerance	Includes Objectionable Odour, see Appendix A for more detail.
<b>Ryegrass Ergot</b>	Nil tolerance	----

**\* When not in conflict with Storage and Handling Agreement or Marketing Contract. Please note that this Export Standard is in addition to the specific quarantine requirements of particular countries, as governed by Plant Export Operations. See Introduction.**